



SIOUX STEEL LIVESTOCK

WORKING EQUIPMENT





LIVESTOCK WORKING EQUIPMENT

HIGH-QUALITY WORKING EQUIPMENT PRODUCTS FOR THE LIVESTOCK INDUSTRY

SIOUX STEEL LIVESTOCK PRODUCT SPECIALISTS

With more years of experience than they would like to admit, our livestock specialists continue to develop relationships with ranchers across the country and the world.



Kathy Knutson
(Customer Service Rep)



Leo Baumgart
(Chief Sales Officer)



Garry Hager
(Livestock Sales Manager)



Nick Platt
(NE & CO Sales Rep)



Scott Luden
(SD & ND Sales Rep)



Duane Kruse
(WI, IA, MN Sales Rep)



Ike Maendel
(Western US Sales Rep)



Beth Vacek
(Customer Service Manager)



Dan Tieszen
(Livestock Shipping)



Chad Deesy
(Livestock Shipping)



SIOUX STEEL PRODUCTS ARE
MADE IN THE USA

Manufactured By A
Family-Owned
Company With A
Century's Worth
Of Experience

The Equipment To Have

No other product can match our quality and durability, while offering the most common sense solutions for livestock equipment

Testimonial

"I have been to several farm shows and watched the cattle chutes and tubs go head to head. For my family, we use the Sioux Steel chute, tub & alley system. Easy to use and durable, which are both very important. Lord willing, someday I'll pass down my name, and a Sioux Steel chute, tub & alley system."

Cord McCoy
Professional
Bull Rider &
Rancher



(Pictured with wife Sara)

Livestock Management Solutions

CROWDING TUB 4
ALLEYS 6
CHUTES. 8
PORTABLE SYSTEMS. 14
ACCESSORIES 15

Sioux Steel Heritage

Founded in 1918, Sioux Steel Company is now in its fourth generation as a family-owned company.

Our mission is not only to satisfy our customers, but we want them to be ***delighted*** to do business with us.

We feel a definite obligation to provide our customers with high-quality products and outstanding service.

EQUIPMENT

CORNERLESS CROWDING TUB

SIoux STEEL PRODUCTS ARE MADE IN THE USA

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Cattle feel safe and secure with the enclosed sides of the Sioux Cornerless Crowding Tub. Extra durable stamped side wall ribs give each wall of the tub extra strength. Tub is completely assembled at factory, except the catwalk.

CORNERLESS CROWDING TUB	DESCRIPTION	WEIGHT
S191671	Right Handed Crowded Tub	1,506 lbs.
S198846	Left Handed Crowding Tub	1,506 lbs.
S196477PG	Alley/Tub Filler Panel Spacer	53 lbs.

CORNERLESS CROWDING TUB	DESCRIPTION	WEIGHT
S191671LCW	RH Crowded Tub Less Catwalk	1,289 lbs.
S198846LCW	LH Crowded Tub Less Catwalk	1,289 lbs.

POWDER COATED TOUGH GAUGE 16 50,000 PSI

Alley Tub Filler Panel Spacer
Product: S196477PG

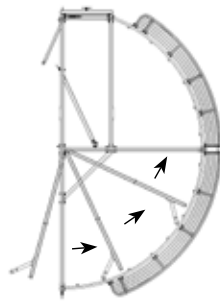


16'

RIGHT HANDED OPERATION

Features

- Extra large tub size & catwalk are both standard features.
- 4 separate doors allow for additional entry, exit and sorting capability.
- Multiple entries & exits.
- 2 separate ways for alley and chute alignment allowing for greater flexibility when configuring equipment.
- System sections are bolted together allowing replacement of parts versus entire system. This feature also allows the system to be broken down and moved if needed.
- Full catwalk comes standard with tub.
- Left or right hand options available.



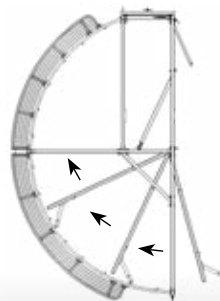
Right Handed Unit



RIGHT HANDED OPERATION

Specifications

- 8' cornerless tub.
- 16' total length.
- Bolted system.
- 6' high tubs sides.
- 2" square tubing construction around tub.
- Includes built-in vertical lift gate.



Left Handed Unit



LEFT HANDED OPERATION

W: www.siouxsteel.com // T: 1-877-782-3073 // E: info@siouxsteel.com



Enclosed Sides Make Cattle Feel Safe



Catwalk Around Tub



Sorting Door In Use



"We replaced all the gates with Sioux Steel gates and purchased a Sioux head gate/squeeze chute combination. We have worked the same cows with Sioux products and have been amazed at the difference. Numerous times we have had full grown cows try get out over these gates, and they did not buckle at all.

The head gate/squeeze chute combination has been nothing short of amazing. No cows have been injured and they are much safer for the operators. I highly recommend Sioux Steel gates and cattle handling equipment."

Dr. Jim Gore • Gore Farms

CROWDING

Cornerless Tub

Join The Thousands Of Other Sioux Fans And Connect With Us Socially!
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EQUIPMENT

ALLEYS

ADJUSTABLE ALLEYS

After leaving the tub, cattle naturally move toward the light by passing through these adjustable alleys, providing a smooth, continuous flow and reducing stress.

Alleys allow animals to be squeezed down to 16" for calves and out to 30" for mature animals with 6 locking points.

Specifications

- 8 1/2', and 16 1/2' lengths
- Adjusts from 16" to 30" wide
- Built-in no back bar
- Greasable pivot points
- Full catwalk
- 6 locking points

Scan The QR Code Below To Watch A Video On Proper Cattle Handling



Watch a demonstration of proper cattle handling with the Sioux Steel Cattle Chute. Explanation provided by Ron Gill, Associate Department Head at Texas A&M University.



8.5'

ADJUSTABLE ALLEYS	DESCRIPTION	WEIGHT
S186696	16.5' Adjustable Alley	1,580 lbs.
S201496	16' Adjustable Alley	1,356 lbs.
S191530	8.5' Adjustable Alley	714 lbs.
S176180	No Back Rump Bar	35 lbs.

Color: Prairie Gold

NOTE: All specifications are subject to change or improvement without notice. Contact Sioux Steel for information on delivery and fuel surcharges.



81"

16.5'



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16
GAUGE

POWDER
COATED
TOUGH



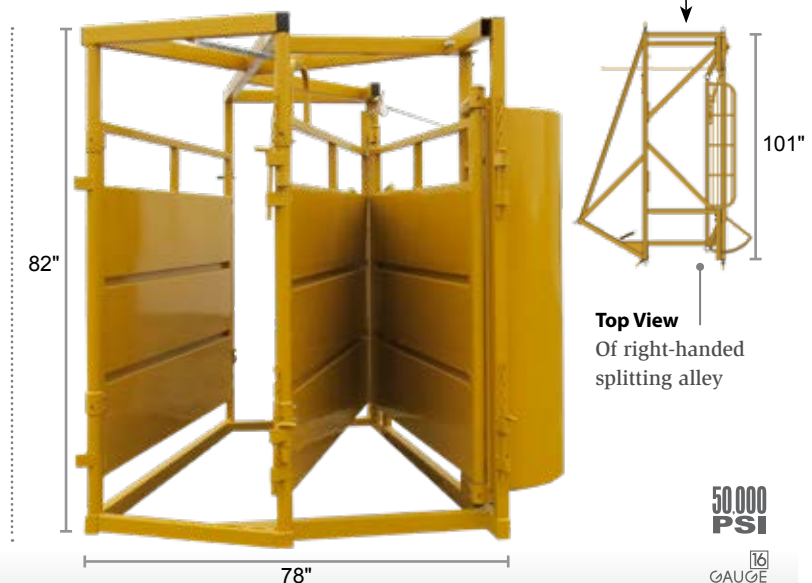
SPLITTING ALLEYS

Three-way exit, one piece constructed splitting alley can be placed anywhere in a stationary system. Alleys adjust from 30" to 20" when used as alley. Rope and pulley system included with spring loaded return gate.



Top View
Of left-handed
splitting alley

Left Handed Splitting Alley - 8.5'
Product: S198500



Top View
Of right-handed
splitting alley

Right Handed Splitting Alley - 8.5'
Product: S198501

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SCALES

Easy and convenient to get fast, accurate weights on your cattle while in the alley. **ONLY AVAILABLE ON 8.5' ALLEYS.**

SCALE SYSTEMS	DESCRIPTION	WEIGHT
S196888	Digital Indicator (SW600)	6 lbs.
S196564PG	Digital Indicator Mount	8 lbs.
S196887	Load Cells	44 lbs.
S197661RC	Scale Platform	140 lbs.

Digital
Indicator
& Mount



Load Cells (left)
& Scale Platform
(right)



SLICK DOOR

SLICK DOOR	DESCRIPTION	WEIGHT
S198383	Pin On Slick Door	295 lbs.



Color: Prairie Gold

NOTE: All specifications are subject to change or improvement without notice. Contact Sioux Steel for information on delivery and fuel surcharges.

Easily mount a slick door to a squeeze chute, any size alley and palp cages with the pin on feature.

A rope and pulley system is utilized to open and close the slick door while working cattle.

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EQUIPMENT

AUTOMATIC HEAD GATE SQUEEZE CHUTES

SQUEEZE CHUTE - AUTO HEAD GATE

Designed to accommodate virtually all your cattle from young calves to bigger bulls. This equipment is designed to help keep your livestock calm while being worked.

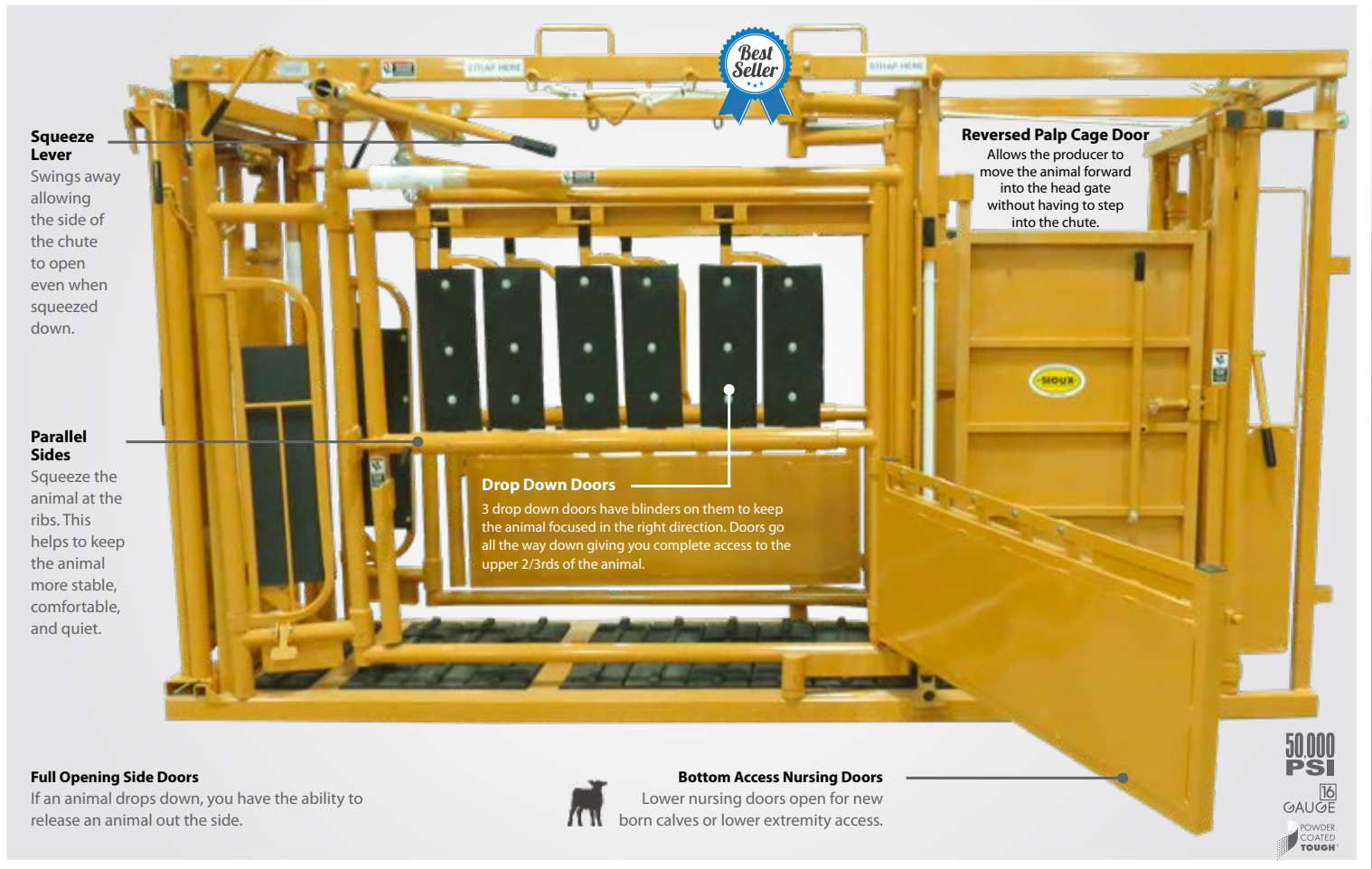
SC - AUTO HG CLEATED RUBBER FLOOR	DESCRIPTION	WEIGHT
S191440PG	Squeeze Chute w/Auto HG, Palp Cage, Slick Door & Cleated Rubber Floor	2,150 lbs.

- Cleated Rubber Floor
- Palp Cage
- Slick Door
- Auto Head Gate



WATCH A VIDEO!

Scan this QR code with your smartphone to watch a video demonstration of this product.



Specifications

- 84" tall x 38" wide x 12' long
- 9' squeeze chute
- 3' palpation cage
- 29" inside width (squeezes to 12")
- 40 grease zerks
- All panels are a slam latch design
- Both sides open completely
- Controls can be mounted & ran from either side of your operation

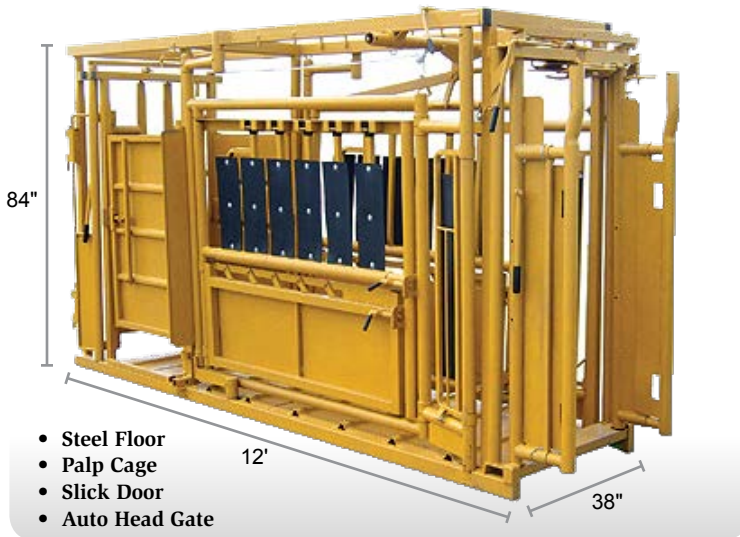




SC AUTO HG - STEEL FLOOR

This squeeze chute system includes a steel floor, palp cage, slick door and auto headgate.

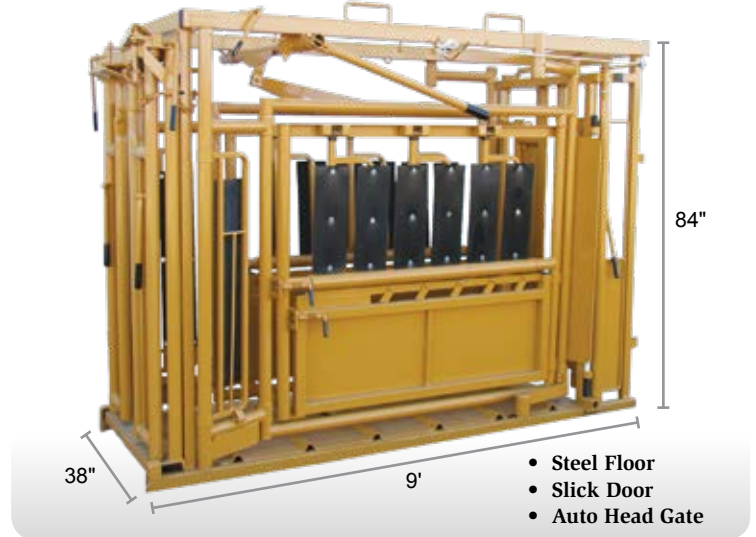
SC - AUTO HG STEEL FLOOR	DESCRIPTION	WEIGHT
S176138SD	Squeeze Chute With Auto HG, Palp Cage, Slick Door & Steel Floor	1,950 lbs.



LESS PALP CAGE - STEEL FLOOR

Enjoy all the features of our squeeze chute system, minus the palp cage option. Steel floor is standard on this system.

SC - AUTO HG LESS PALP	DESCRIPTION	WEIGHT
S176138LP	Squeeze Chute w/Auto Head Gate, Slick Door & Steel Floor	1,750 lbs.



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AUTO HEAD GATE

Spring cushion mounted on squeeze chute to reduce impact when the animal runs into the head gate.

AUTO HEAD GATE	DESCRIPTION	WEIGHT
S198400	Self-Catching Automatic Head Gate	277 lbs.



Left or right handed operation.

Quickly and easily adjusted automatic, self-catch head gate.

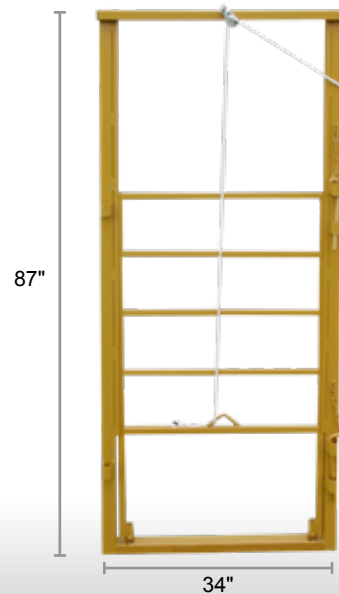
When a cow goes through, the head gate resets itself automatically.

Head gate is adjustable from 4" to 10.5".



VERTICAL LIFT GATE

VERTICAL LIFT GATE	DESCRIPTION	WEIGHT
S189653	Vertical Lift Gate With Pin On	100 lbs.



Attach our Sioux Steel vertical lift gates to squeeze chutes or alleys with the pin on feature.

Rope and pulley system is utilized to lift and drop door while working cattle.

Easily mounted between two alleys.



EQUIPMENT

MANUAL HEAD GATE SQUEEZE CHUTES

SQUEEZE CHUTE - MANUAL HEAD GATE

LEFT HANDED MANUAL HEAD GATE IS STANDARD.

Right handed option must be specified at time of order. Left or right handed operations are determined by facing forward the same way cattle would be facing in the head gate.

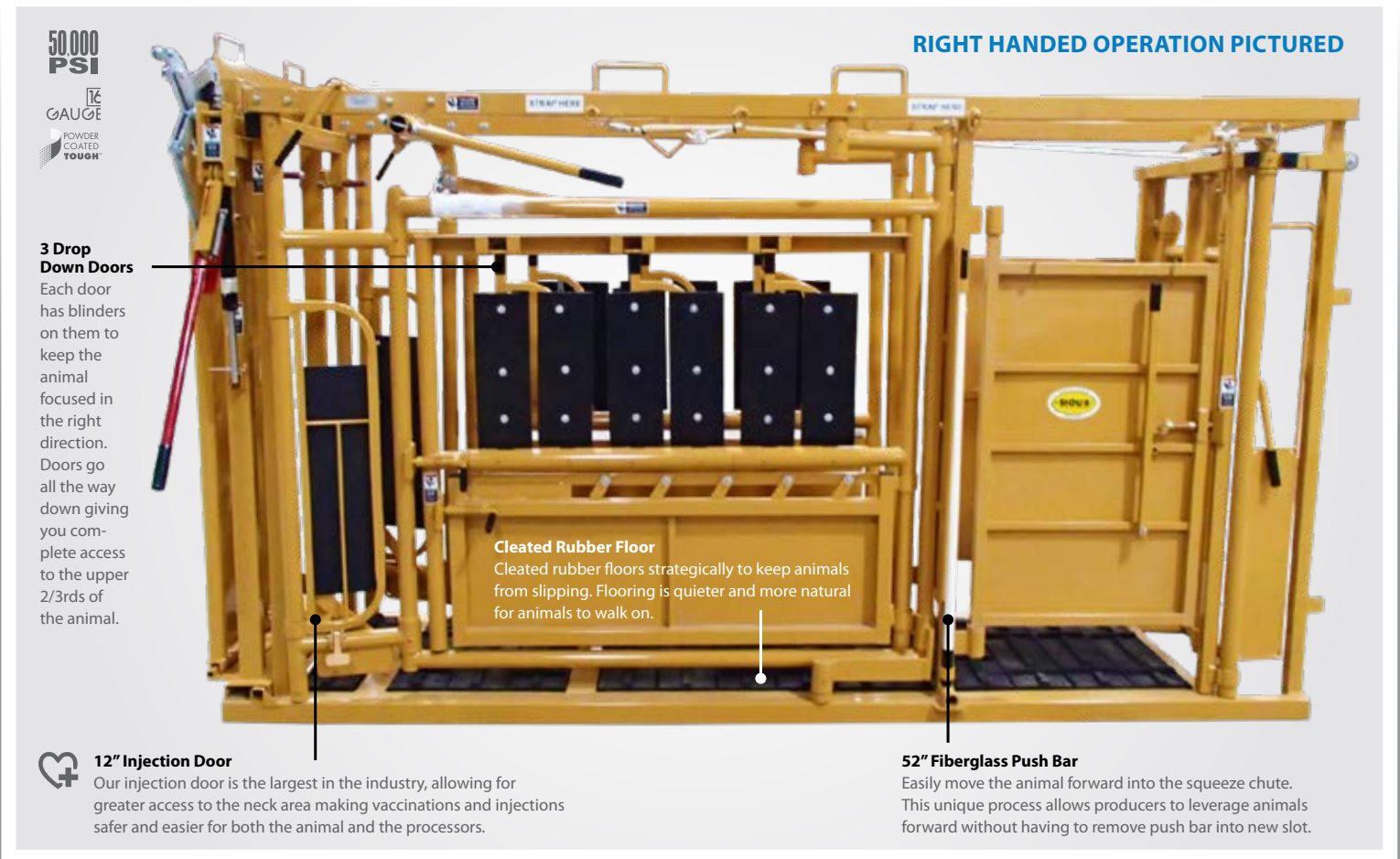
SC - MAN HG CLEATED RUBBER FLOOR	DESCRIPTION	WEIGHT
S191440MLHPG	Squeeze Chute W/Manual HG, Palp Cage, Slick Door & Cleated Rubber Floor	2,250 lbs.

- Cleated Rubber Floor
- Palp Cage
- Slick Door
- Manual Head Gate



VIDEO DEMO

Scan this QR code with your smartphone to watch a video demonstration of this product.



Specifications

- 84" tall x 38" wide x 12' long
- 9' squeeze chute
- 3' palpation cage
- 29" inside width (squeezes to 12")
- 40 grease zerks
- All panels are a slam latch design
- Both sides open completely
- Can be ordered in left or right handed operations.





SC MANUAL HG - STEEL FLOOR

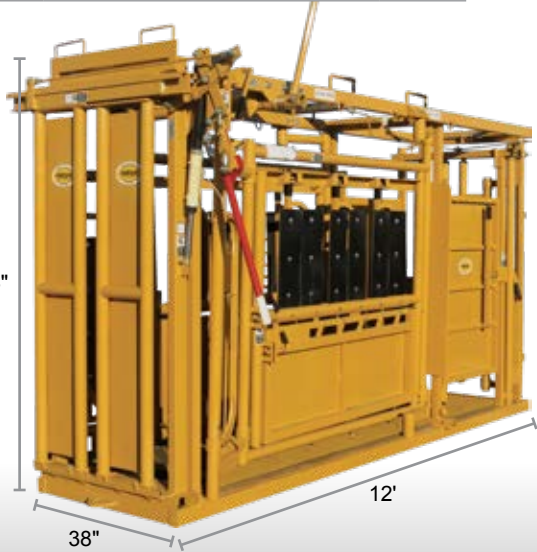
This squeeze chute system includes a steel floor, palp cage, slick door and auto headgate.

SC - MAN HG STEEL FLOOR	DESCRIPTION	WEIGHT
S198811	Squeeze Chute W/Manual HG, Palp Cage, Slick Door & Steel Floor	2,020 lbs.

LEFT HANDED MANUAL HEAD GATE IS STANDARD.

Right handed option must be specified at time of order.

- Steel Floor
- Palp Cage
- Slick Door
- Manual Head Gate



PALP CAGE

The palp cage can be used for sorting animals or block the passage while working on the animal in the chute.

PALP CAGE	DESCRIPTION	WEIGHT
S191731	3' Palp Cage Less Slick Door	250 lbs.



Doors open on either side of the palp cage and can move inward or outward for sorting or blocking purposes.

Make the width of the palp cage smaller by one foot by adding palp filler panels as seen on page 47.



MANUAL HEAD GATE

Hydraulically assisted manual head gate accommodates varying sizes of animals being processed at the same time.

MANUAL HEAD GATE	DESCRIPTION	WEIGHT
S202800	HD Manual Head Gate - Left Handed	319 lbs.
S208753	HD Manual Head Gate - Right Handed	319 lbs.



Product: S202800 (Left Handed)

Left or right handed operations are determined by facing forward the same way cattle would be facing in the head gate.

Left or right handed operation. Controls can be mounted on either side of the head gate, accommodating to your cattle working environment. When cattle are in a head gate they tend to put pressure forward or backward on the gate. Simply move the lever on the manual head gate and open the check valve and it will open.



PALP CAGE & SLICK DOOR

Palpation cage doors can be used to block the cow in and bump the cow forward.

PALP CAGE/ SLICK DOOR	DESCRIPTION	WEIGHT
S191730	3' Palp Cage With Slick Door	545 lbs.



Configured to also allow an additional sorting option thru this 30" area without injury to the animals.

Comes standard with steel floor.

Total width of unit is 38" including frame.



EQUIPMENT

UTILITY AND ECONOMY CHUTES

UTILITY CHUTE

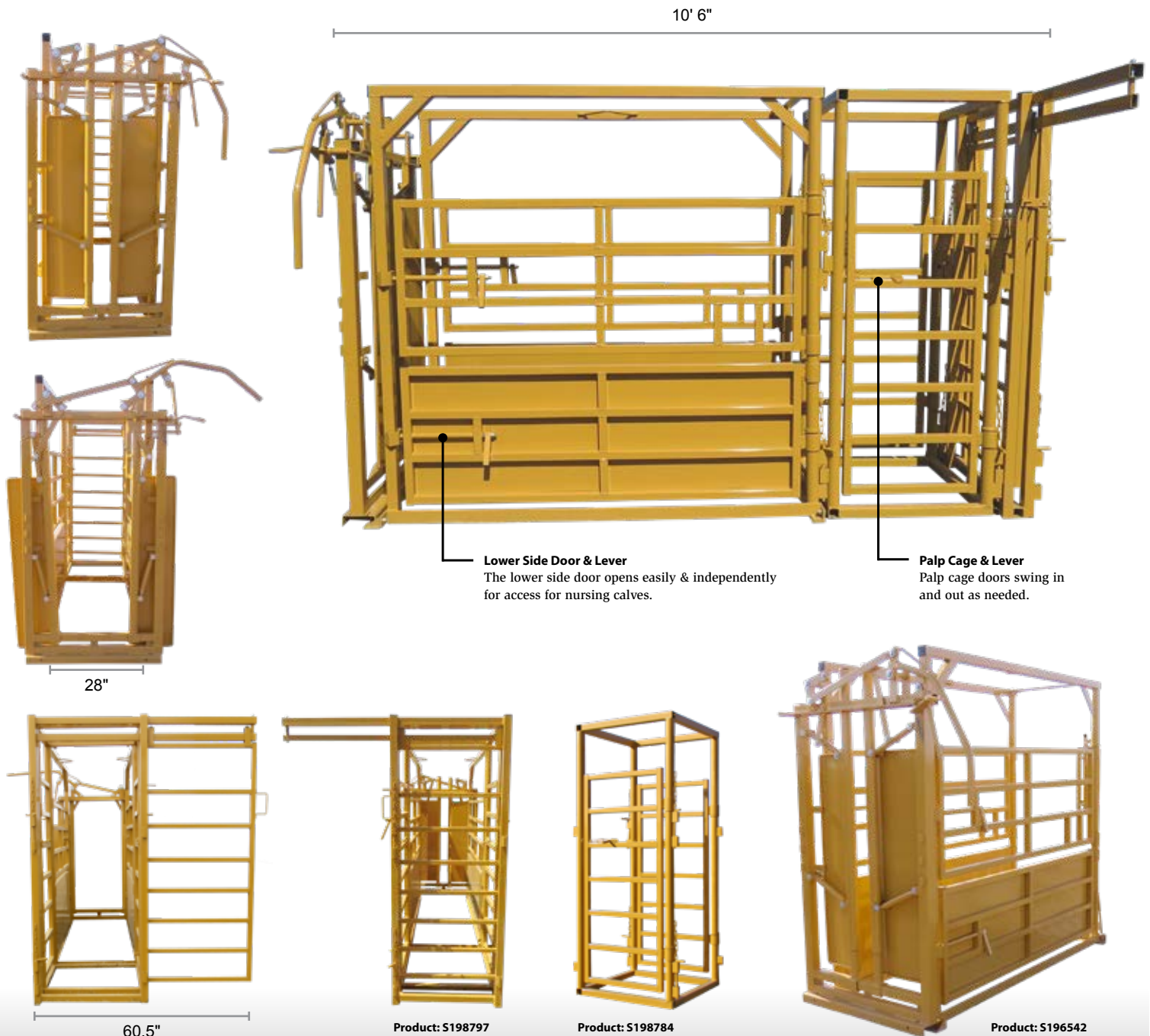
POWDER COATED TOUGH GAUGE 16 50,000 PSI

UTILITY CHUTE	DESCRIPTION	WEIGHT
S198804	Utility Chute With Head Gate, Palp Cage, Slide Gate	1,029 lbs.
S196542	Utility Chute With Head Gate	871 lbs.
S208481	Manual Head Gate	207 lbs.
S198784	Palp Cage	193 lbs.
S198797	Slide Gate	134 lbs.

The Utility Chute's unique design and versatility allows for it to be utilized in a wide variety of livestock handling situations. The chute has the ability to catch and hold the smallest calves to the largest cows in any cattle operation.

Features

- Powder-coated
- Side doors open at the top and bottom on both sides of the chute
- Inside width: 28"
- Inside height: 76"
- Total length: 10' 6"
- Manual head gate





ECONOMY CHUTE

ECONOMY CHUTE	DESCRIPTION	WEIGHT
S186405	Economy Chute Less Head Gate	650 lbs.

MUST ORDER HEAD GATE SEPARATELY.

Automatic Head Gate

Spring cushion mounted on squeeze chute to reduce impact when the animal runs into the head gate.



Product: S198400

Manual Head Gate

Hydraulically assisted manual head gate accommodates varying sizes of animals being processed at the same time.



Product: S202800
(Left Handed)

Great choice for ranchers who just need the basics.

Features

- Mechanical squeeze
- Split doors on both sides
- Full steel floor
- Drop gate on back
- Comes with pipes for grooming



PICTURED WITH AUTO HEAD GATE.
MUST ORDER HEAD GATE SEPARATELY

50,000 PSI
16 GAUGE
POWDER COATED TOUGH

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SQUEEZE CHUTE CART

Just wheel up to the squeeze chute and easily transport your system. 2" ball hook up.

SQUEEZE CHUTE CART	DESCRIPTION	WEIGHT
S196450	Squeeze Chute Cart	316 lbs.



Can be utilized on the following products:

- Any Squeeze Chute (Excludes Economy or Utility)
- 8.5 Alleys



BRISKET BAR

Helpful tool in keeping animals from going down in the chute.

BRISKET BAR	DESCRIPTION	WEIGHT
S180295	Brisket Bar for Steel Floor	30 lbs.
S221291	Brisket Bar for One-Piece Rubber Floor	18 lbs.



Product: S180295

50,000 PSI
16 GAUGE
POWDER COATED TOUGH

EQUIPMENT

WORK CATTLE RIGHT IN THE PASTURE

PORTABLE WORKING SYSTEM

The fast & easy way to move working equipment to remote pastures & yards. Once your destination has been reached, simply remove the wheels and you are ready to work.

- 8' Cornerless Extra Large Crowding Tub
- 8.5' Adjustable Alley
- Palp Cage
- Squeeze Chute With Steel Floor
- Automatic or Manual Head Gate

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PORTABLE WORKING SYSTEM	ONE-PIECE SYSTEM DESCRIPTION	WEIGHT
S186404-8	System w/Auto HG (Right Handed Tub)	4,900 lbs.
S186404-8LHA	System w/Auto HG (Left Handed Tub)	4,900 lbs.
S196882	System w/Manual HG (Right Handed Tub)	4,985 lbs.
S196882LH	System w/Manual HG (Left Handed Tub)	4,985 lbs.



AUTOMATIC HEAD GATE PICTURED.

MANUAL HEAD GATE: LEFT HANDED OPERATION STANDARD. RIGHT HANDED OPTION MUST BE SPECIFIED AT TIME OF ORDER.

Features

- Alley adjusts 20" to 32".
- Full catwalk on cornerless crowding tub.
- Cat walk on tub is removable for easy transportation while moving unit.
- The self-locking, quick-attach hitch.
- Removable panel transporting brackets.
- Bi-fold gate from tub to alley.
- Push bar moves cattle forward.
- Pivot points are greaseable.
- Large injection doors on squeeze chute.
- Bottom doors on squeeze chute open on either side.
- **Wheel jack kits available. Must order separately.**



Garry Hager

GARRY HAGER

"The portable working system is truly the easiest and most convenient way to work cattle right in the field."

PORTABLE WORKING SYSTEM	DESCRIPTION	WEIGHT
S176141	16.5' Alley and Tub	3,500 lbs.
S198778	Portable System Jacks	110 lbs.





PORTABLE LOADING CHUTE

Lowers to 2' floor height for transportation stability. 16" wheels, catwalk and 2" ball hookup.

LOADING CHUTE	DESCRIPTION	WEIGHT
S176140	10' Portable Loading Chute	1,250 lbs.



Outside Width: 48" Wheels: New 16" Tires
 Inside Width: 30" Deck Length: 156"

NOTE: All specifications are subject to change or improvement without notice.

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16
GAUGE

POWDER
COATED
TOUGH

PORTABLE

NECK EXTENDER

Provides great access to the injection area, holding head more securely.

NECK EXTENDER	DESCRIPTION	WEIGHT
S186715	Neck Extender	75 lbs.



Can only be utilized with automatic head gates.

Neck extender opens and closes with the movement of the head gate.

System is welded on head gate at time of order.

50,000
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GAUGE

POWDER
COATED
TOUGH

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NOSE BAR

Bar swings across the front to hold the head in a firm position while working. Bars swing out of the way for animal exit.

NOSE BAR	DESCRIPTION	WEIGHT
S186241	Nose Bar	35 lbs.



Can only be utilized with automatic head gates.

Cattle do not have the ability to move their head while ear tags or horns are removed, and while veterinarian work is being performed.

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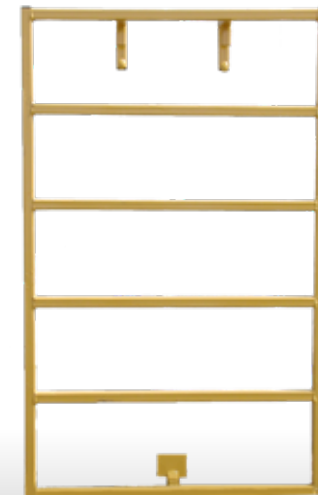
16
GAUGE

POWDER
COATED
TOUGH

PALP CAGE FILLER

Utilized on the inside of the palp cage doors, these panels easily hook to the top of the door to decrease the total width of the palp cage.

PALP CAGE FILLER	DESCRIPTION	WEIGHT
S197610PG	Palp Cage 6" Filler Panel	20 lbs.



Each filler panel is 6" in depth. Add 2 panels to the palp cage to decrease the total width of the cage by one foot.

Keeps consistence width from alley to palp cage to chute when equipment is squeezed down.

Helps cattle continue to move forward and prevents them from turning around.

50,000
PSI

16
GAUGE

POWDER
COATED
TOUGH



196 1/2 E. 6th St. • Sioux Falls, SD • 1-800-557-4689 • www.siouxsteel.com



Interested in working for Sioux Steel Company?
Scan this QR Code with your smartphone to e-mail
us for our current employment opportunities.



WARRANTY INFORMATION: Sioux Steel products come standard with a limited one year warranty on steel products and a limited two year warranty on poly products. All gates with the Lifetime Warranty sticker have a lifetime warranty. Some restrictions may apply. Please contact our customer service team to learn more.



FOURTH GENERATION, FAMILY-OWNED COMPANY



"I came to this business at the age of 27 years, with a whole lot to prove. Now, some 20 years later, I am proud of what we have created. It is with great pride that I work here, delivering on the promises of my father and grandfather and great grandfather as the 4th generation managing our business."

SCOTT RYSDON
PRESIDENT/CEO & FOURTH GENERATION OWNER

19
SINCE
18